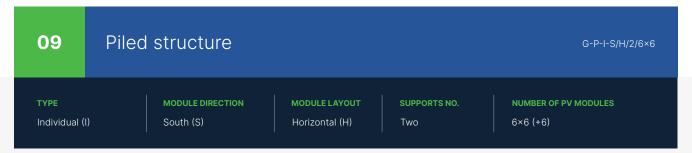
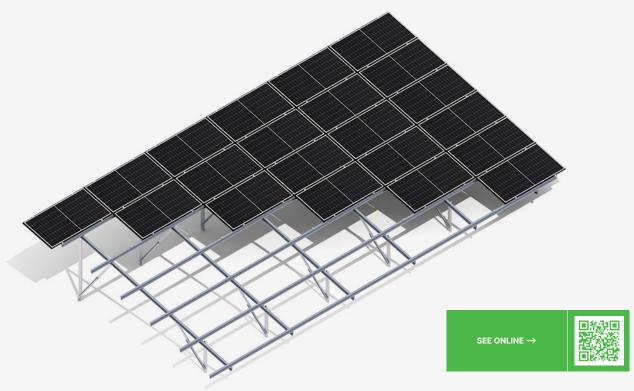
Ground structures (G)







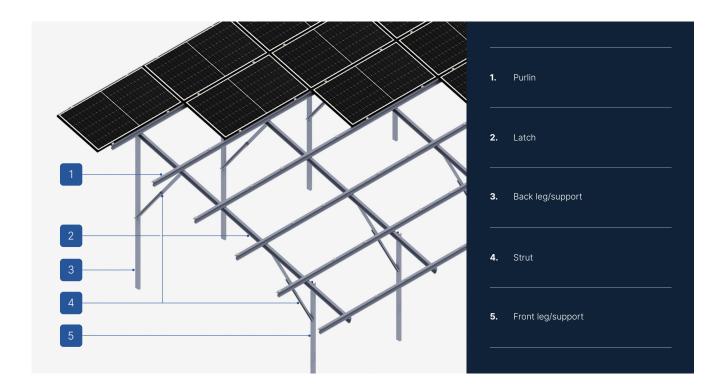
DESCRIPTION

- → A multipart ground structure made of Magnelis™ steel designed for soil. Piled, without the need for additional ballasting.
- → Excellent for constructing installations above 50 kW, that require building permits, and whose components need optimization due to the specific location of the structure.
- → The mounting system is constructed from individually selected structural elements, including beams, latches, and legs, allowing for the use of the structure only for predetermined modules and their sizes.
- → The screw system used for mounting beams, latches, and legs does not require servicing, as long as the installation is carried out according to the instructions.
- → Before production, it is necessary to provide a site development plan, along with module installation instructions and geotechnical conditions, including previous piling test results.
- → The system is designed for ground installations, where, due to challenging geotechnical conditions (e.g., areas with dolomite), it is necessary to use two-piece columns, including a lower column with increased strength (CW profile) for piling in rocky soils.
- → There is the possibility of applying a hybrid system, allowing for the weighting of the leg/legs in places where it is not possible to drill it/them to a specified depth.

We recommend that each structure intended for production be previously calculated by our Technical Department regarding its installation in a specific wind and snow zone, as well as based on geotechnical conditions examined beforehand.

Ground structures (G)





CHARACTERISTICS	G-P-I-S/H/2/6×6
Type of substrate	Ground (G)
Construction installation method	Piled structure (P)
Type of construction	Individual (I)
Module orientation	South (S)
Module layout	Horizontal (H)
Number of columns	2
Number of PV modules	6×6 (+6)
Type of modules	Standard/Bifacial
Shape of the column	C-profile / CW-profile
Does the construction require additional ballast?	No
Is it possible to use a hybrid solution	Yes - possibility of additinal ballasting
(piling + ballast)?	
Minimum number of modules on the structure	36
Height of standard clamps (mm)	35
Thickness of standard clamps (mm)	5
Maximum PV module size (mm)	
Distribution method	Individual order



Ground structures (G)



LIST OF PARTS - BASE OF CONSTRUCTION



End clamp 35 Nature/Black KLK50/35ALN KLK50/35ALCZ



Middle clamp 50 universal Nature/Black

KLSR50ALN KLSR50ALCZ



Flange nut serrated M8 DIN6923 A2 NSHM8A2



Hexagonal nut M10 IE





Washer M10 300HV ISO7093-1 IE

PSZM10Z



Allen screw M8X100 DIN912 A2



Hexagonal screw M10X20 IE

SM10X20Z



LIST OF PARTS - OTHER INSTALLATION ELEMENTS



Bipartite support leg CW-profile



Strut