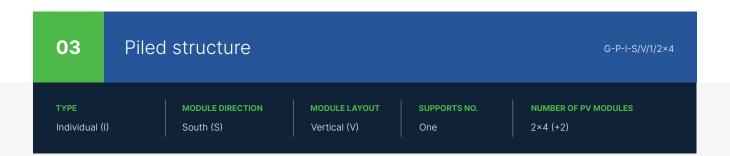


#### Ground structures (G)







#### DESCRIPTION

- → A multipart ground structure made of Magnelis™ steel designed for soil. Piled, without the need for additional ballasting.
- → Excellent for constructing installations above 50 kW, that require building permits, and whose components need optimization due to the specific location of the structure.
- → The mounting system is constructed from individually selected structural elements, including beams, latches, and legs, allowing for the use of the structure only for predetermined modules and their sizes.
- → The screw system used for mounting beams, latches, and legs does not require servicing, as long as the installation is carried out according to the instructions.
- → Before production, it is necessary to provide a site development plan, along with module installation instructions and geotechnical conditions, including previous piling test results.
- → The system is designed for ground installations, where, due to challenging geotechnical conditions (e.g., areas with dolomite), it is necessary to use two-piece columns, including a lower column with increased strength (CW profile) for piling in rocky soils.
- → There is the possibility of applying a hybrid system, allowing for the weighting of the leg/legs in places where it is not possible to drill it/them to a specified depth.

We recommend that each structure intended for production be previously calculated by our Technical Department regarding its installation in a specific wind and snow zone, as well as based on geotechnical conditions examined beforehand.

The structure is designed for wind and snow zones specified as WIS2, with piling not deeper than 1500. To initiate production, no prepayment is required, unlike constructions produced for individual orders.

# Ground structures (G)





| CHARACTERISTICS                                   | G-P-I-S/V/1/2×4                           |
|---|---|
|   |   |
| Type of substrate                                 | Ground (G)                                |
| Construction installation method                  | Piled structure (P)                       |
| Type of construction                              | Individual (I)                            |
| Module orientation                                | South (S)                                 |
| Module layout                                     | Vertical (V)                              |
| Number of columns                                 | 1   |
| Number of PV modules                              | 2×4 (+2)                                  |
| Type of modules                                   | Standard/Bifacial                         |
| Shape of the column                               | C-profile / CW-profile                    |
| Does the construction require additional ballast? | No  |
| Is it possible to use a hybrid solution           | Yes - possibility of additinal ballasting |
| (piling + ballast)?                               |   |
| Minimum number of modules on the structure        | 8   |
| Height of standard clamps (mm)                    | 35  |
| Thickness of standard clamps (mm)                 | 5   |
| Maximum PV module size (mm)                       | -   |
| Distribution method                               | Individual order                          |



## Ground structures (G)



### LIST OF PARTS - BASE OF CONSTRUCTION



End clamp 35 Nature/Black KLK50/35ALN KLK50/35ALCZ



Middle clamp 50 universal Nature/Black

KLSR50ALN KLSR50ALCZ



Flange nut serrated M8 DIN6923 A2 NSHM8A2



Hexagonal nut M10 IE





Washer M10 300HV ISO7093-1 IE

PSZM10Z



Allen screw M8X100 DIN912 A2



Hexagonal screw M10X20 IE

SM10X20Z



### LIST OF PARTS - OTHER INSTALLATION ELEMENTS



Bipartite support leg CW-profile



Strut