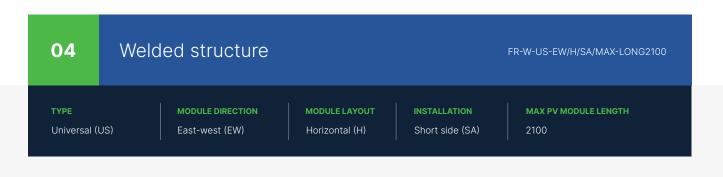


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Flat roof structures (FR)





DESCRIPTION

- → Multi-part structure, made of Magnelis[™] sheet metal, intended for flat roofs, without the need additional ballast.
- → Created with the participation of a specialist in the installation of membrane coverings.
- → Its unique shape has been designed to significantly reduce assembly time and maximize the force necessary to remove the base.
- → Non-invasive assembly with welding technology using the, so called, leister (in the case of PVC) or a gas burner (in the case of bitumen felt),
- → High durability of the welded system is confirmed by specialized laboratory tests.
- → Ready to be used for modules of various power and sizes, thanks to the use of two adjustable telescopic arms.
- → Only one welded base per support is required for proper installation.

S At the customer's request, each installation using a structure is calculated by our Technical Department in terms of its load for a given roof, the method of installation and the number of bases that must be welded to the membrane.



Flat roof structures (FR)

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CHARACTERISTICS

Roof type	Flat roof (FR)
Method of mounting the structure on the roof	Welded (W)
Type of construction	Universal (US)
Module orientation	East-west (EW)
Module layout	Horizontal (H)
How to install a PV module	Short side (SA)
Application/substrate on which it is mounted	PVC membrane/bituminous membrane
Method of assembly	The base of the structure is welded to the roof surface
Does the structure require additional ballast?	No
Is it possible to apply the hybrid solution	No
(weld + ballast)?	
Approximate weight of the structure per 1m ² of installation	9,49
without additional ballast (kg/m ²) ²	
Purlin length (mm)	Without purlins
Wind brace length (mm)	Without wind guard
Maximum PV module length (mm) ³	2100
How to install the clamps	Clamps mounted to the triangle - key system
Method of distribution	Available in stock

FR-W-US-EW/H/SA/MAX-LONG2100

¹ the proposed installation method for a given type of module may differ from the installation method provided by the PV module manufacturer, whose recommendations and recommendations determine the proper installation. ² weight calculated for a system of three modules in one row with the maximum dimensions for a given type of structure ³ the given maximum size of the module and the proposed method of its installation may differ from the installation method provided by the PV module manufacturer, whose recommendations and recommendations determine

³ the given maximum size of the module and the proposed method of its installation may differ from the installation method provided by the PV module manufacturer, whose recommendations and recommendations determine the proper installation

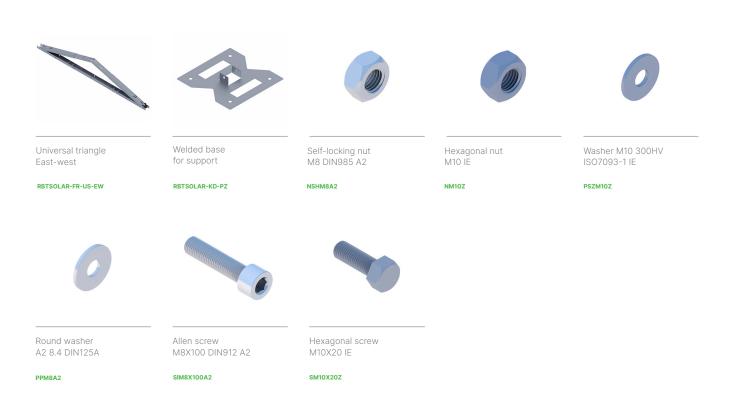


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LIST OF PARTS - BASE OF CONSTRUCTION



LIST OF PARTS - OTHER INSTALLATION ELEMENTS



End clamp 30/32/35/40 Nature/Black

KLK50/30(32/35/40)ALN KLK50/30(32/35/40)ALCZ



Middle clamp 50 universal Nature/Black KLSR50ALN KLSR50ALCZ



Flange nut serrated M8 DIN6923 A2 NKM8A2



Allen screw M8X35 DIN912 A2

SIM8X35A2